

Pressure reducing valve, direct operated

Type DR 10 DP

RE 26580

Edition: 2019-01

Replaces: 05.11



H7927

- ▶ Size 10
- ▶ Component series 4X
- ▶ Maximum operating pressure 315 bar
- ▶ Maximum flow 80 l/min

Features

- ▶ For subplate mounting
- ▶ Porting pattern according to ISO 5781-06-07-0-00
- ▶ 4 pressure ratings
- ▶ 4 adjustment types, optionally:
 - Rotary knob
 - Grub screw with hexagon and protective cap
 - Lockable rotary knob with scale
 - Rotary knob with scale
- ▶ With pressure gauge connection
- ▶ Check valve, optional
- ▶ Corrosion-protected design

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Ordering code

01	02	03	04	05	06	07	08	09
DR 10 DP		-	4X	/		Y		*

01	Pressure reducing valve, direct operated, size 10	DR 10 DP
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Adjustment type

02	Rotary knob	1
	Grub screw with hexagon and protective cap ("J3" version without protective cap)	2
	Lockable rotary knob with scale	3 ¹⁾
	Rotary knob with scale	7
03	Component series 40 ... 49 (40 ... 49: unchanged installation and mounting dimensions)	4X

Maximum secondary pressure

04	25 bar	25
	75 bar	75
	150 bar	150
	210 bar	210
05	Internal pilot oil supply, external pilot oil return	Y
06	With check valve	no code
	Without check valve	M

Corrosion resistance

07	None	no code
	Improved corrosion protection (240 h salt spray test according to EN ISO 9227); (only version "1" and "2")	J3

Seal material (observe compatibility of seals with hydraulic fluid used, see page 5)

08	NBR seals	no code
	FKM seals	V
09	Further details in the plain text	

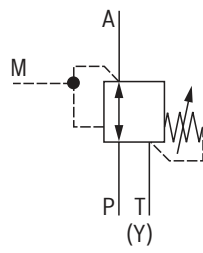
¹⁾ H-key with the material no. **R900008158** is included in the scope of delivery.

**Notes:**

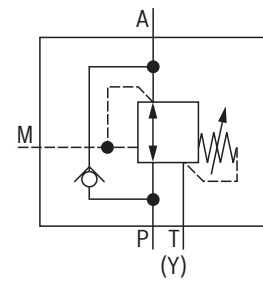
- For valve types for use in potentially explosive areas, refer to data sheet 07011.
- Preferred types and standard units are contained in the EPS (standard price list).

Symbols

Without check valve "**M**"



With check valve "**no code**"



Function, section

The valve type DR 10 DP is a direct operated pressure reducing valve in 3-way version, i.e. with pressure limitation of the secondary circuit.

It is used to reduce a system pressure. The secondary pressure is set using the adjustment type (4).

The valve is open in initial position. Hydraulic fluid can flow from channel B to channel A without restrictions. The pressure in channel A is simultaneously applied via the control line (1) at the piston area opposite the compression spring (3). If the pressure in channel A exceeds the value set at the compression spring (3), the control spool (2) moves into control position and keeps the set pressure in channel A at a constant level.

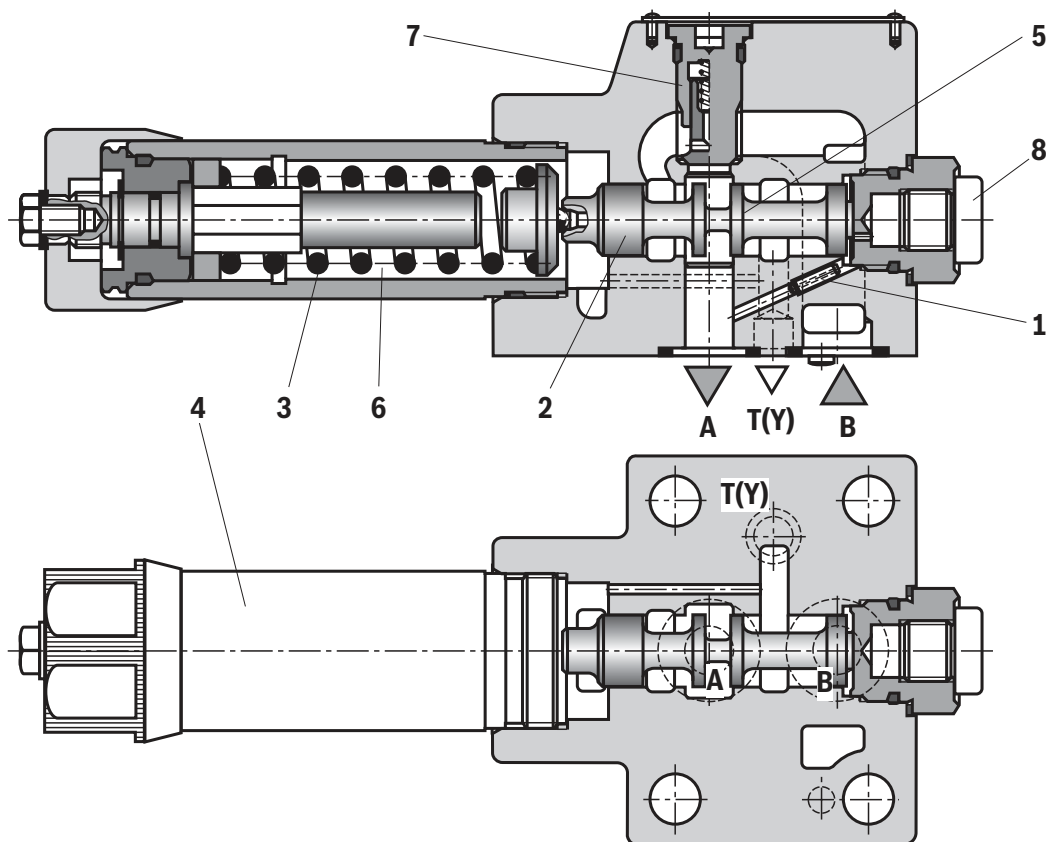
Signal and pilot oil are supplied internally via the control line (1) from channel A.

If the pressure in channel A increases further due to an external force effect at the actuator, it pushes the control spool (2) even further against the compression spring (3). In this way, channel A is connected to the channel T(Y) via the control edge (5) at the control spool (2). Hydraulic fluid is discharged into the tank to an extent that the pressure can only slightly increase.

The leakage oil discharge from the spring chamber (6) is always effected externally via the channel T(Y).

For the free flow back from channel A to B, a check valve (7) can optionally be installed.

A pressure gauge connection (8) allows for the control of the secondary pressure.



Type DR 10 DP1-4X/.Y...

Technical data

(For applications outside the stated values, please ask us!)

general		
Weight	kg	approx. 3.0
Installation position		any
Ambient temperature range	°C	–30 ... +50 (NBR seals) –20 ... +50 (FKM seals)

hydraulic		
Maximum operating pressure	► Port B	bar 315
Maximum secondary pressure	► Port A	bar 25; 75; 150; 210
Maximum counter pressure	► Port T(Y)	bar 160
Maximum flow		l/min 80
Hydraulic fluid		see table below
Hydraulic fluid temperature range	°C	–30 ... +80 (NBR seals) –20 ... +80 (FKM seals)
Viscosity range	mm ² /s	10 ... 800
Maximum admissible degree of contamination of the hydraulic fluid, cleanliness class according to ISO 4406 (c)		class 20/18/15 ¹⁾

Hydraulic fluid	Classification	Suitable sealing materials	Standards	Data sheet
Mineral oils	HL, HLP, HLPD, HVLP, HVLDP	NBR, FKM	DIN 51524	90220
Bio-degradable	► Insoluble in water	HETG	ISO 15380	90221
		HEES		
	► Soluble in water	HEPG	ISO 15380	
Flame-resistant	► Water-free	HFDU (glycol base)	ISO 12922	90222
		HFDU (ester base)		
		HFDR		
	► Containing water	HFC (Fuchs: Hydrotherm 46M, Fuchs Renosafe 500; Petrofer: Ultra Safe 620; Houghton: Safe 620; Union: Carbide HP5046)	ISO 12922	90223



Important information on hydraulic fluids:

- For further information and data on the use of other hydraulic fluids, please refer to the data sheets above or contact us.
- There may be limitations regarding the technical valve data (temperature, pressure range, life cycle, maintenance intervals, etc.).
- The ignition temperature of the hydraulic fluid used must be 50 K higher than the maximum surface temperature.
- **Bio-degradable and flame-resistant – containing water:** If components with galvanic zinc coating (e.g. version "J3" or "J5") or parts containing zinc are used, small amounts of dissolved zinc may get into the hydraulic system and cause accelerated aging of the hydraulic fluid. Zinc soap may form as a chemical reaction product, which may clog filters, nozzles and solenoid valves - particularly in connection with local heat input.

► Flame-resistant – containing water:

Due to increased cavitation tendency with HFC hydraulic fluids, the life cycle of the component may be reduced by up to 30% as compared to the use with mineral oil HLP. In order to reduce the cavitation effect, it is recommended - if possible specific to the installation - to back up the return flow pressure in ports T to approx. 20% of the pressure differential at the component.

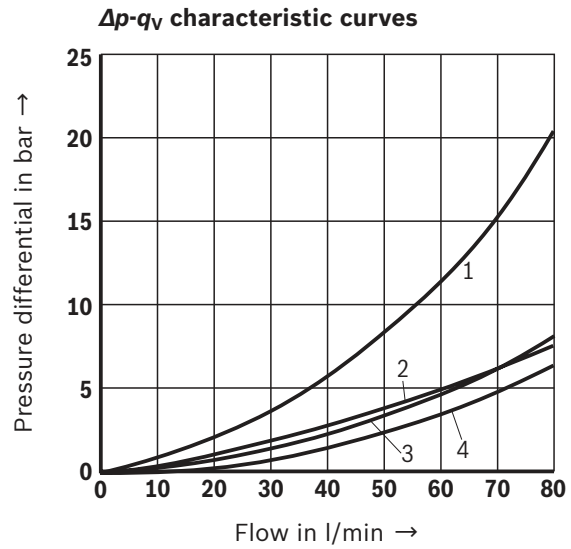
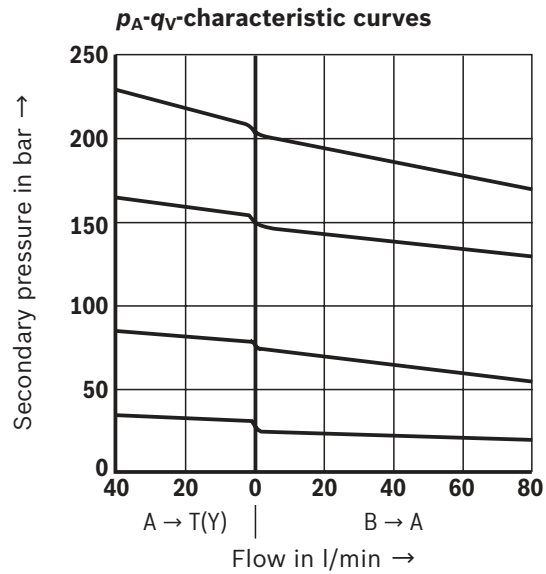
¹⁾ The cleanliness classes specified for the components must be adhered to in hydraulic systems. Effective filtration prevents faults and simultaneously increases the life cycle of the components.

For the selection of filters, see www.boschrexroth.com/filter.

²⁾ In connection with the corrosion-protected version "J3", small amounts of dissolved zinc may get into the hydraulic system.

Characteristic curves

(measured with HLP46, $\vartheta_{oil} = 40 \pm 5^\circ\text{C}$)



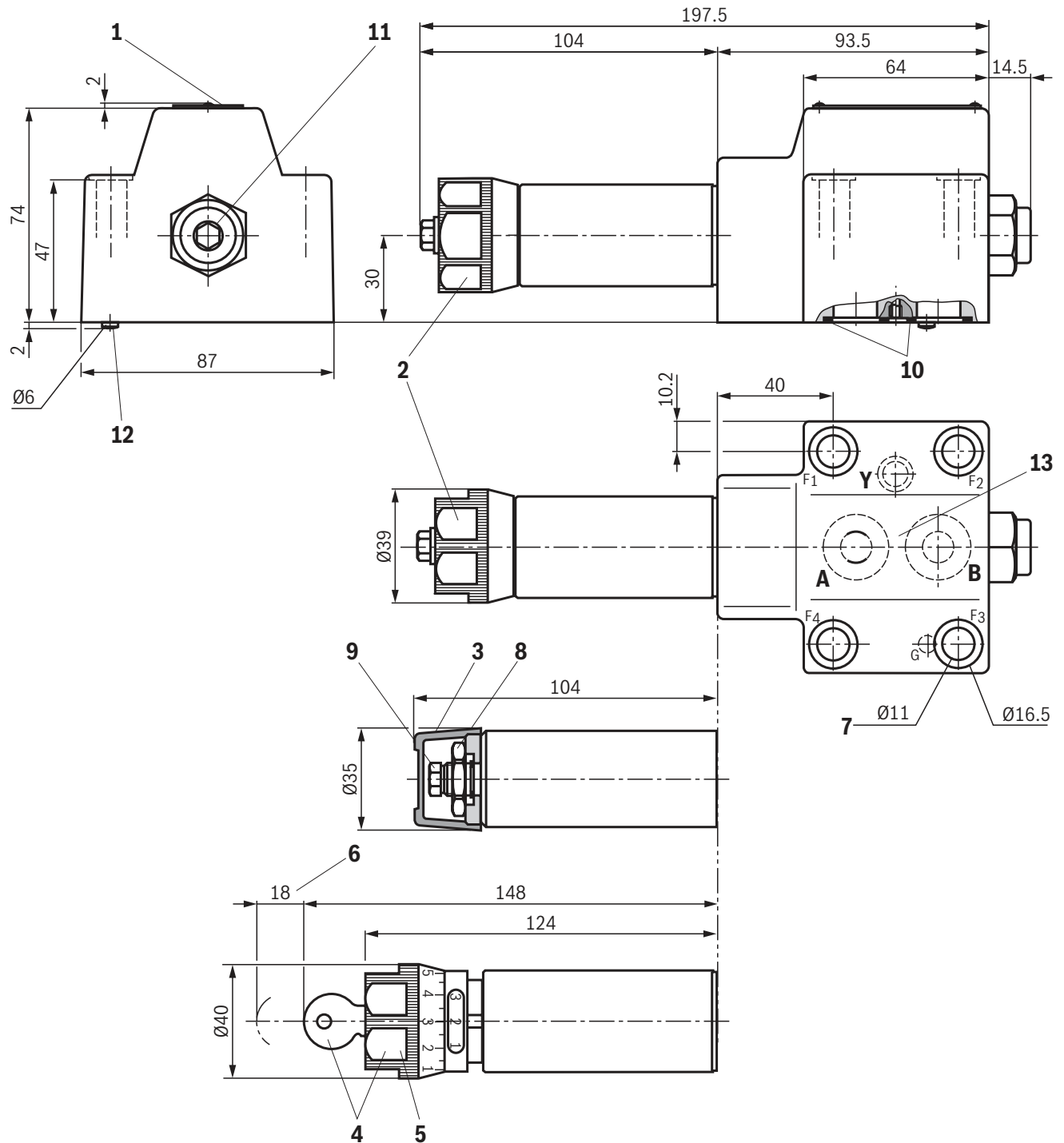
- 1 A $\rightarrow$ T(Y) (minimum pressure differential)
- 2 B $\rightarrow$ A (minimum pressure differential)
- 3 Δp only via check valve
- 4 Δp via check valve and fully opened control cross-section

Notes:

- The curve development is maintained if the pressure is set lower according to the pressure rating.
- The characteristic curves apply to the pressure at the valve output $p_T = 0$ bar across the entire flow range.

Dimensions

(dimensions in mm)



Notice:

The dimensions are nominal dimensions which are subject to tolerances.

For item explanations, valve mounting screws and subplates, see page 8.

Dimensions

- | | |
|---|---|
| 1 Name plate | 8 Lock nut SW24 |
| 2 Adjustment type "1" | 9 Hexagon, wrench size 10 |
| 3 Adjustment type "2" | 10 Identical seal rings for ports A, B, P, T(Y) |
| 4 Adjustment type "3" | 11 Pressure gauge connection G1/4; 12 deep; internal hexagon SW6 |
| 5 Adjustment type "7" | 12 Locking pin |
| 6 Space required to remove the key | 13 Porting pattern according to ISO 5781-06-07-0-00 |
| 7 Valve mounting bores | |

Valve mounting screws (separate order)

Size	Quantity	Hexagon socket head cap screws	Material number
10	4	ISO 4762 - M10 x 60 - 10.9-flzn/nc/480h/C friction coefficient $\mu_{\text{total}} = 0.09 \dots 0.14$; tightening torque $M_A = 60 \text{ Nm} \pm 10\%$	R913014770

Subplates (separate order) with porting pattern according to ISO 5781-06-07-0-00 see data sheet 45100.

Further information

- | | |
|---|--|
| ► Hydraulic valves for industrial applications | Operating instructions 07600-B |
| ► Subplates | Data sheet 45100 |
| ► Hydraulic fluids on mineral oil basis | Data sheet 90220 |
| ► Environmentally compatible hydraulic fluids | Data sheet 90221 |
| ► Flame-resistant, water-free hydraulic fluids | Data sheet 90222 |
| ► Flame-resistant hydraulic fluids - containing water (HFAE, HFAS, HFB, HFC) | Data sheet 90223 |
| ► Use of non-electrical hydraulic components in an explosive environment (ATEX) | Data sheet 07011 |
| ► Selection of filters | www.boschrexroth.com/filter |
| ► Information on available spare parts | www.boschrexroth.com/spc |

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